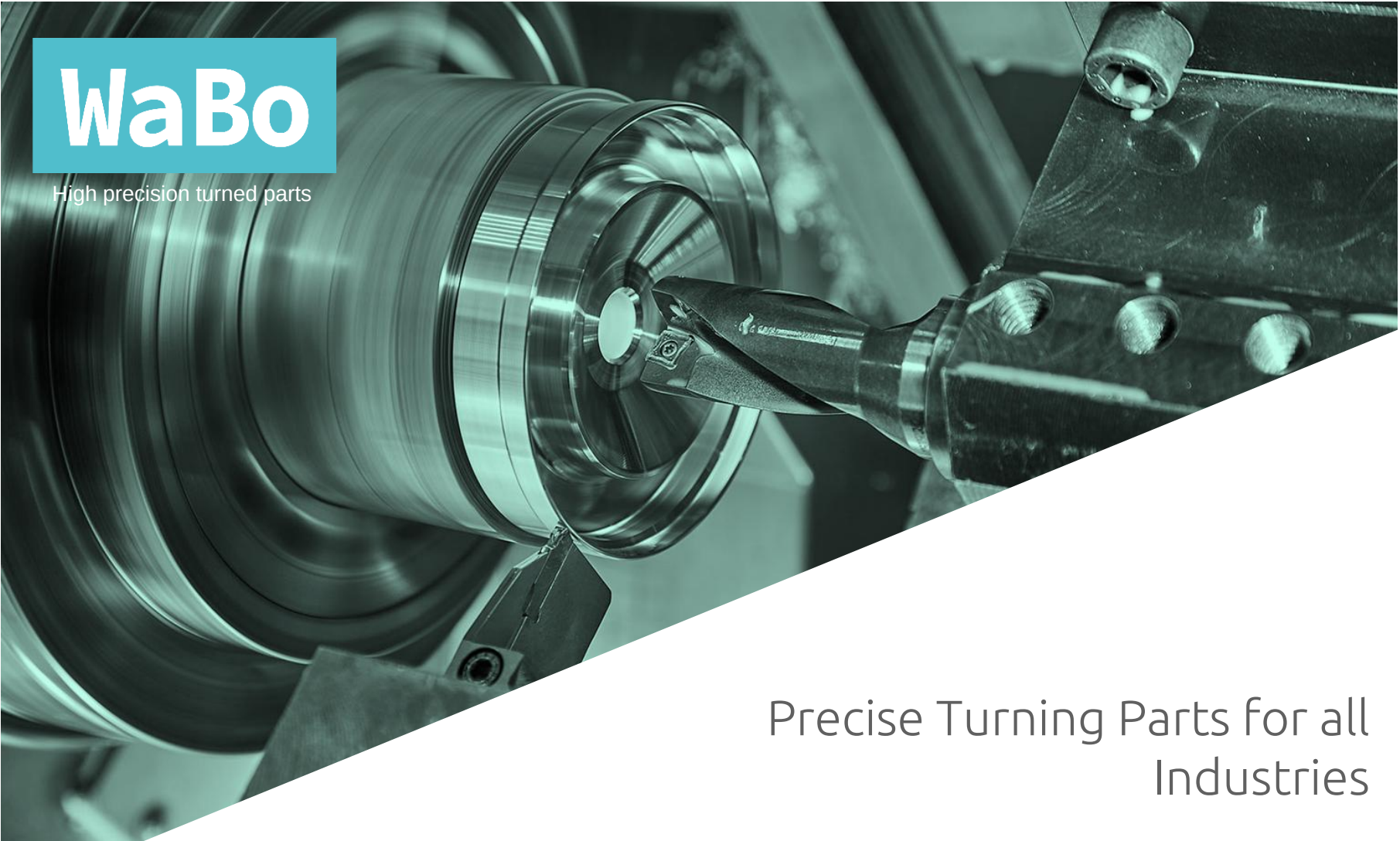




WaBo

High precision turned parts

Precise Turning Parts for all
Industries

- Company
- Precise Turned Parts
- Assemblies
- Surfaces
- Logistics
- Quality
- Industries
- Customers
- Strengthen

Company

Founded:	1942
Location:	Ennepetal (North Rhine-Westphalia)
Employees:	100
Production area:	7,000 m ²
Certifications:	IATF 16949, ISO 9001, ISO 14001
Revenue:	Approx. €18 million

For almost 80 years, the name "WaBo" has stood for state-of-the-art manufacturing methods, lean processes, reliability, and customer focus.

Our highest precision and our expertise, from the development of the manufacturing process to ready-to-install precision turned parts, make us a popular, trustful and reliable partner in the industry.

Today, Walter Bornmann GmbH manufactures turned parts and assemblies, from simple pipe sections to complex special parts, from all machinable materials with diameters ranging from 10 mm to 300 mm, on more than 7,000 m² production area.



Precise Turned Parts

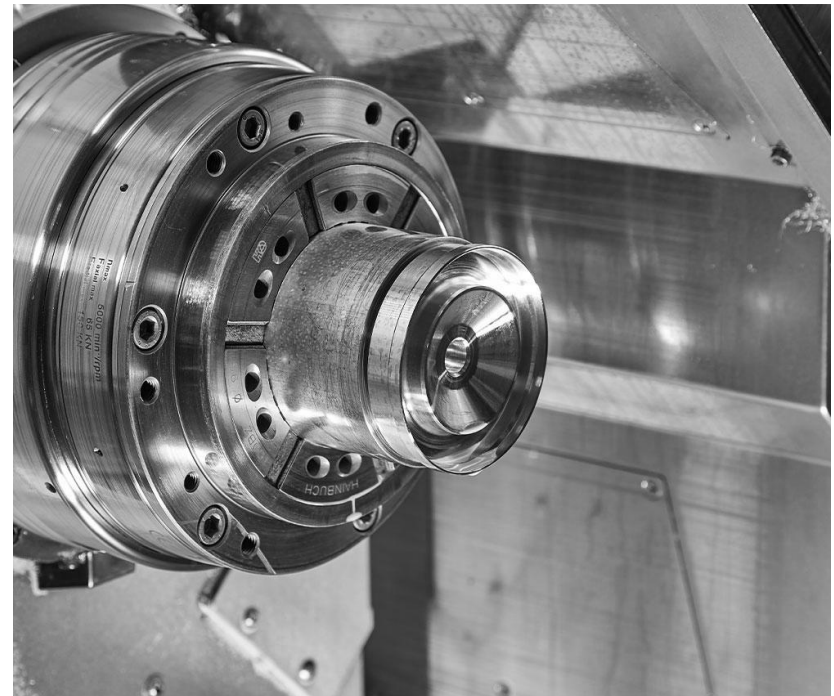
Materials:	Steel, stainless steel, aluminum, and others
Diameter:	10–300 mm
Technologies:	Bar feeders and inserts
Batch sizes:	Approx. + 2,000 parts

Our machinery:

- 25 cam-controlled single-spindle automatic lathes up to Ø 65 mm
- Multi-spindle automatic lathes up to Ø 51 mm
- 35 CNC automatic lathes for chuck and bar machining using bar feeders up to Ø 102 mm
- CNC chuck machining up to Ø 300 mm
- Parts marking systems according customer request
- Robotic feeding of inserts

Materials used:

- Free-cutting steels
- Quenched and tempered steels
- Carbon steels
- Stainless steel (V2A and V4A)
- Aluminum alloys



Assemblies

We assemble individual parts into functional assemblies whose base supports consist primarily of one or more turned parts.

We manufacture these according to your specifications and individual design drawings.



Surfaces

Efficient external partners treat and finish our turned parts according to your requirements.

We offer all common heat and surface treatment processes.

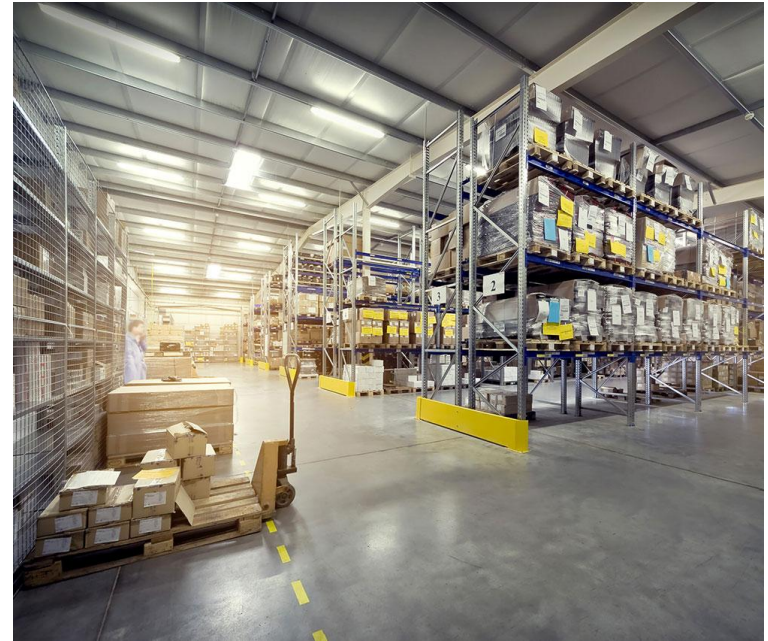
Our trusted partners also ensure that defined cleanliness requirements are met and monitored.



Logistics

Our ERP system ensures reliable processing and compliance with delivery and packaging regulations.

All delivered items arrive safely packaged and undamaged anywhere in the world.



Quality

Zero tolerance for defects and perfect quality. That's what matters to us in our work.

- Certifications according to IATF 16949, ISO 9001, ISO 14001
- State-of-the-art measuring equipment, monitoring systems, and automated sorting systems
- Advanced quality planning / project management
- Sampling according to current standards such as PPAP or VDA
- Production monitoring using SPC data evaluation



Industries

- Automotive industry
- Plumbing and fittings industry
- Piping technology
- General mechanical engineering



Customers

Automotive

- Bilstein
- Tenneco/ Monroe

Plumbing and fittings industry

- Geberit
- Viega
- Stauff



Strengthen

- Certificates IATF 16949, ISO 9001, ISO 14001
- Long-standing partner in the automotive industry
- International supply chain experience
- Large diameter ranges 10-300mm
- High degree of automation with bar loaders up to 102mm
- Robotic chuck feeder up to 300mm
- Component marking, both inside and outside the machine
- High-volume serial production (batch sizes from 2,000 parts)
- SPC production
- Automated 100% inspection for demanding requirements



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