

Welding Certificate

This Welding Certificate represents an Annex to the Certificate of conformity of the factory production control

Certificate Number: 1853-CPR-009

Manufacturer: HMC Plc.
9A, Aleksandar Stambolijski Blvd.
4004 Plovdiv, Bulgaria

Manufacturing plant: HMC Plc.
9A, Aleksandar Stambolijski Blvd.
4004 Plovdiv, Bulgaria

Standard: EN 1090-2:2018+A1:2024

Welding Process/es
(reference number according to EN ISO 4063):
111 – Manual metal arc welding
121 – Submerged arc welding with solid wire electrode
135 – MAG welding with solid wire electrode
141 – TIG welding with solid filler material (wire/rod)

Base material
(strength class/ standard):
Up to S355 according to EN 10025-2
1.4301, 1.4404 according to EN 10088-4
(group 8.1 acc. to ISO 15608)

Responsible Welding Coordinator:
Title, Surname, Name, Qualification, Date of birth
Eng. Zlatka Evdokimova, born on 09.01.1986, IWE

Confirmation: It is hereby certified that all technological processes for the implementation and control of the welding works are available

Validity start: 09.01.2014

Period of validity: 06.05.2026

Place and date of issue: Sofia, 14.05.2025

Notified Body for Construction Products, ID No.1853
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Dipl. Eng. Z. Angelova
Head of Notified Body

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