



CERTIFICATE

Welding of railway vehicles and components according to
EN 15085-2:2020+A1:2023

ZE-16083-01-00-EN15085-2016.0037.014

DVS ZERT GmbH hereby certifies that the welding company

**FBT Feinblechtechnik GmbH
Dahlewitz
Ludwig-Erhard-Ring 9
15827 Blankenfelde-Mahlow
Germany**

fulfills the requirements
for the scope according to

**EN 15085-2 classification level CL1
in the type of activity P**

in the range indicated in the annex.

validity: 2025-06-26 until 2027-07-05

Düsseldorf, 2025-06-26
Place and date of issue

Lead auditor: Dipl.-Ing. SCHOB


Dipl.-Ing. GURSCHKE
Head of certification body

Scope of the certificate

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Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
131	22.3	t = 3 - 8 mm	-
135	1.2 8	t = 3 - 24 mm t = 3 - 8 mm	- -
141	1.1, 1.2 10, 7.1 23 8	t = 3 - 8 mm t = 2 - 3 mm t = 1.5 - 10 mm t = 1.5 - 8 mm	- - - -
21	1.1 23 8	t = 3 mm t = 1.5 - 3 mm t = 1 - 4 mm	- - -
231	8	-	M3 - M8
783	8	-	M8
786	8	-	M3 - M6

Area of Application:

- New build of components for railway vehicles

Responsible welding coordinator(s):

Andrii Vysotskyi, IWE

born: 1990-09-01

1st deputy(ies) of the responsible welding coordinator(s):

Martin Brückmann, IWE

born: 1972-08-19

Others deputies:

Ingo Reiß , IWS

born: 1963-02-11

Remarks:

The welding coordinator Andrii Vysotskyi is entitled to test welders / operators in accordance with the relevant standards within the scope of this certificate.

Register no.:

DVSZERT/15085/CL1/037/16/4

General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.