



Serial production

CNC machined parts

assembled units

welded & painted
components



Lithuanian-German company,
founded in 1997

CNC milling, CNC turning, Assembly of mechanical units
on a subcontracting basis

74 CNC machines:
33 CNC turning / turning-milling
41 CNC milling centres

Medium & large series, frame contracts

175 employees

Turnover € 12.6M in 2024
(est. € 15M in 2025)

Manufacturing area 6200 m²
(add. 900 m² in 2025)

ISO 9001 / ERP-PPS / EDI / Ecovadis

CERTIFICATE

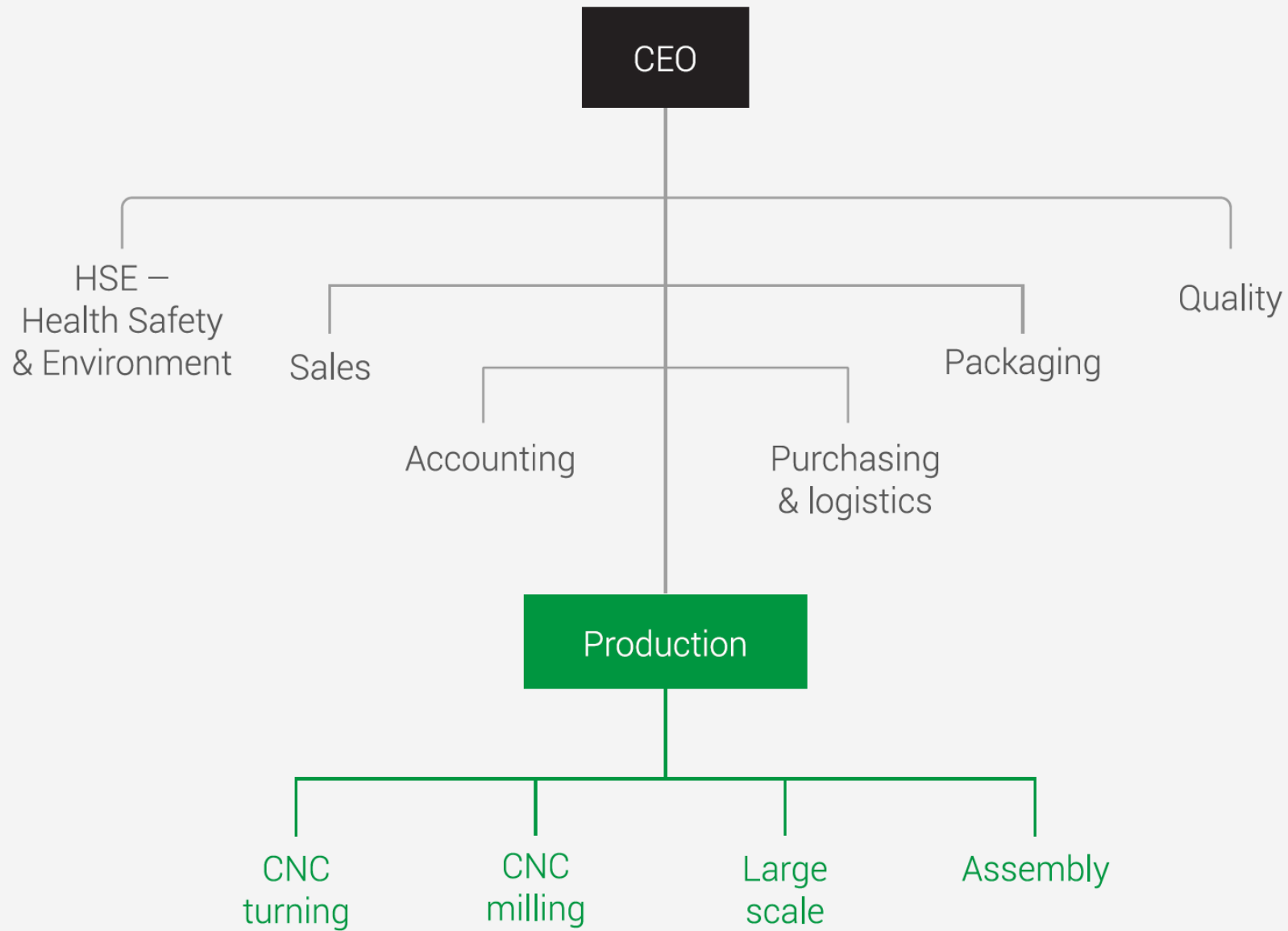
UAB STEVILA; Metalu Str. 14; 68461 Marijampole; Litauen

KNORR-BREMSE
Rail Vehicle Systems

PREFERRED
SUPPLIER
2021

MACHINED PARTS





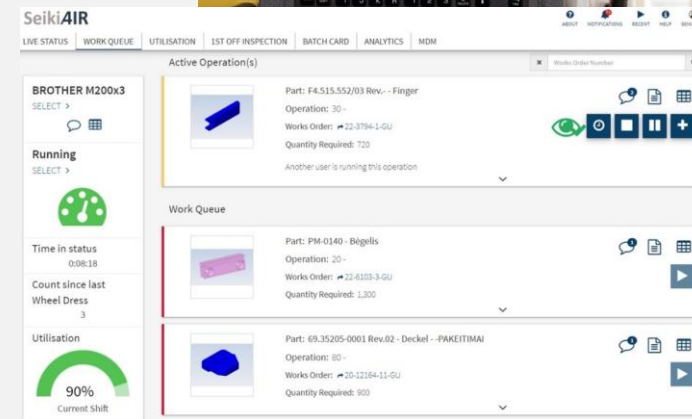
Full traceability of
historical data & clear
overview of the current
situation



Production
planning
Work queue



TDM Tool
management
system



Packaging
documentation
incl. barcodes



ISO 9001 - FAI reports - 8D reports - CAQ - CpK - 5S audits

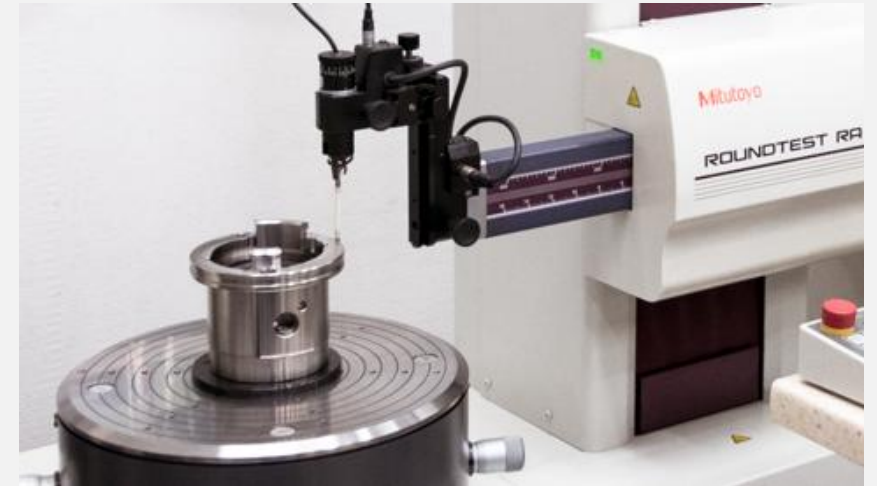
Surface roughness testers



Contour measurers



Roundness measuring system



CNC coordinate measurement machines



Image dimension measurement system



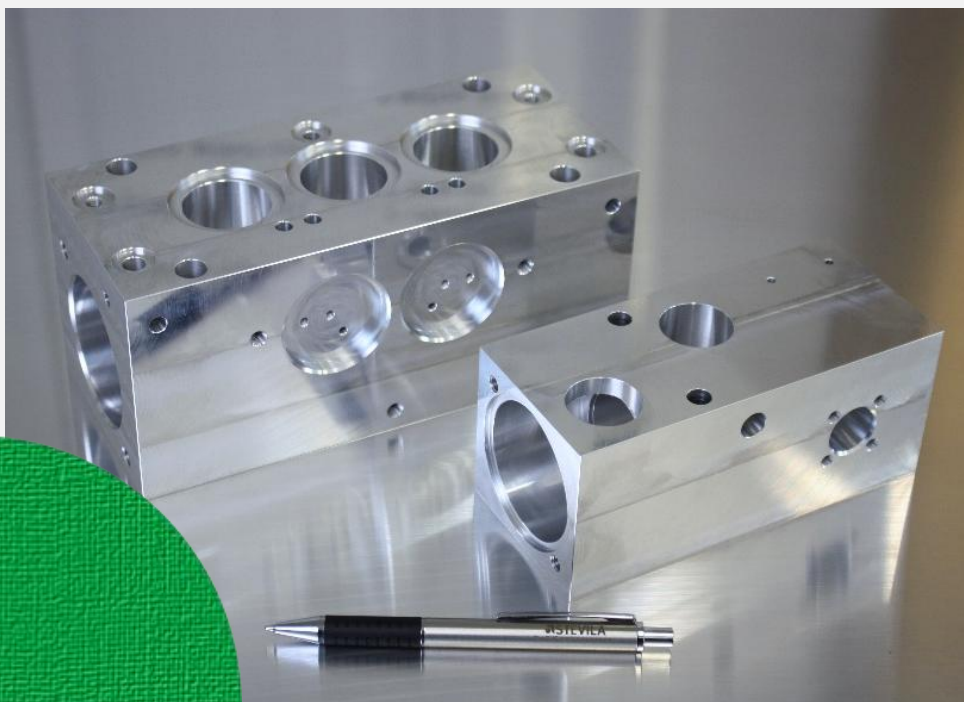
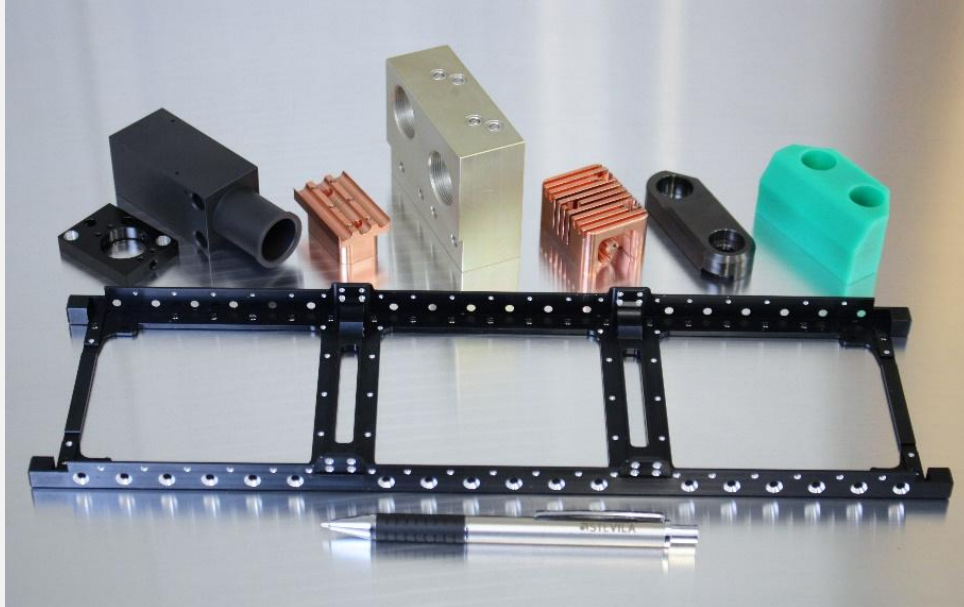


33 CNC lathes
&
turning-milling
centres

Ø up to 400 mm

Medium batches
200 – 2 000 pc





40 vertical &
horizontal
milling centres

X/Y/Z up to
850x850x650 mm

Medium batches
50 – 500 pc





High volume parts

5-axis milling

with robotic loading

Workpiece size:

30x30x30 mm – 300x200x200 mm

Swiss-type turning

up to Ø30 mm

Turning-milling automates

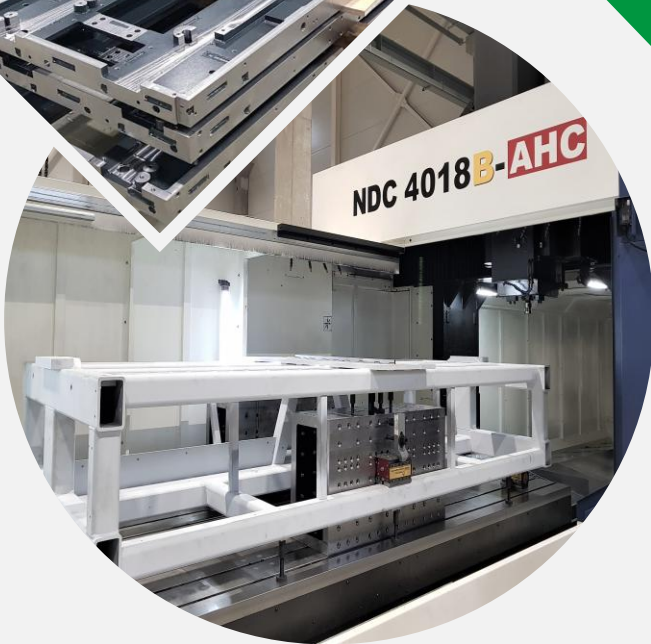
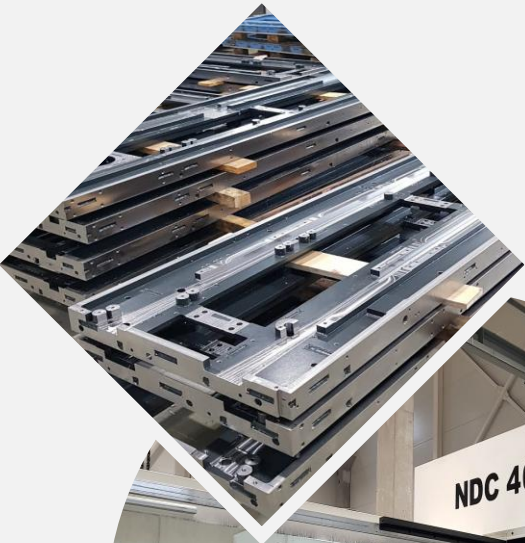
up to Ø45 mm

Batches 500 – 10 000 pc

Materials: steel, aluminum,
titanium, stainless steel, brass



High precision machining & measuring



YCM NDC 4018B-AHC
Milling 4000 x 1200 x 1000 mm



FPT Verus
Milling 6000 x 1500 x 2000 mm
Vertical turning Ø2000 mm, length 1500 mm



Hexagon Metrology
Horizontal-Arm CMM DEA Mercury
6000 x 1600 x 2100 mm



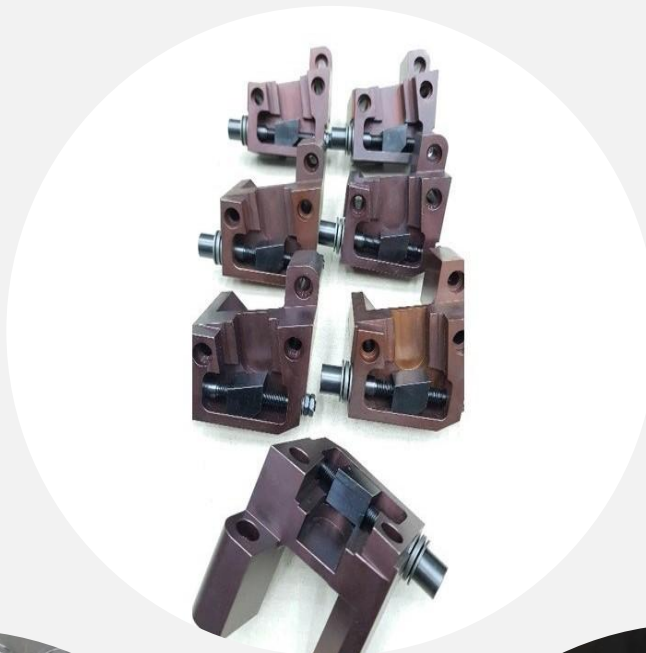
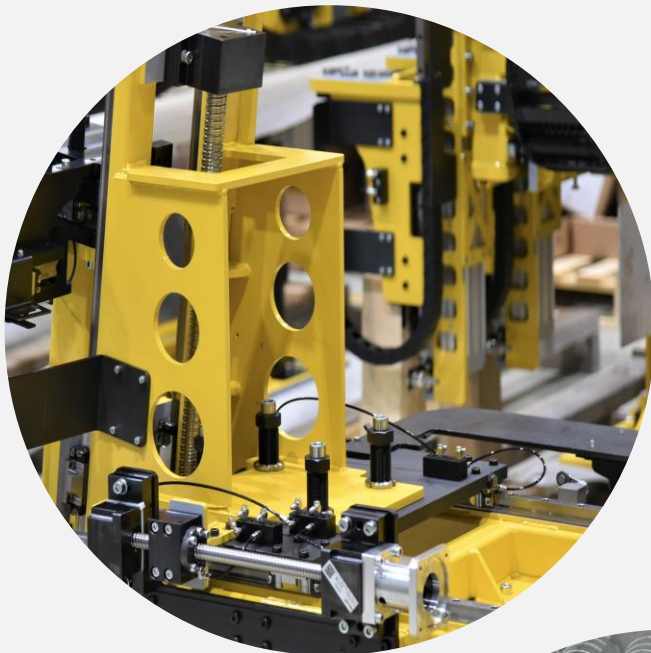


MIG / MAG

S235, S275, S355

EN 1090-1, EN 1090-2
(class EXC2)

ISO 3834-3:2021

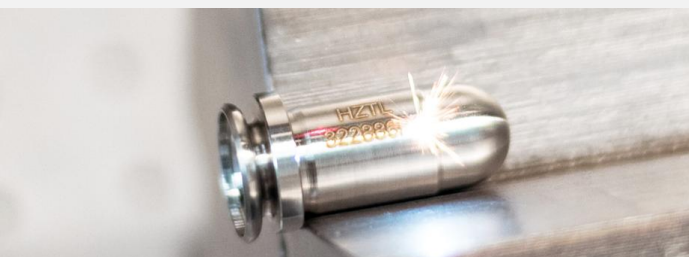


Medium & large
series

Frame contracts &
safety stock

Own purchasing
department

Laser engraving



Ultrasonic cleaning units

Automatic sprayflood cleaning machine





The CNC machining company

Looking forward
to your inquiries!

Representing

Automation
Energy
General machine building
Laser
Medicine
Metrology
Optics
Packaging
Power
Printing
Railway
Renewables
Semiconductors